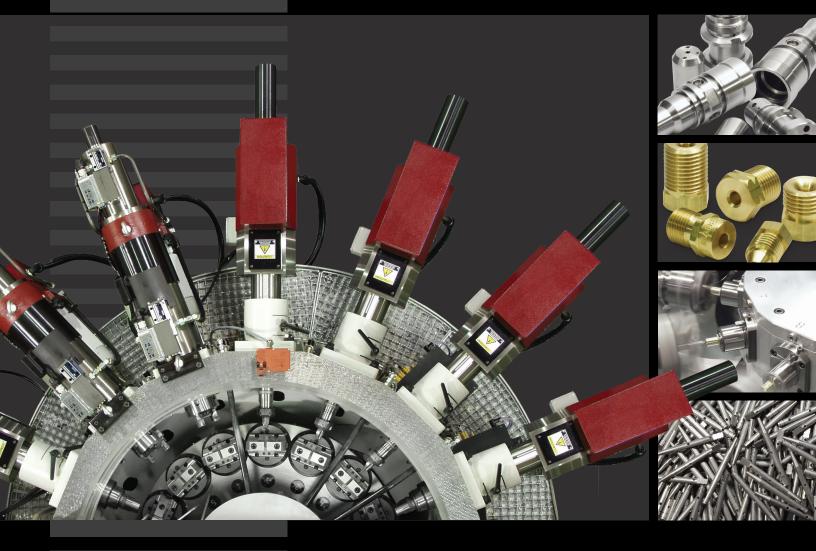
HYDROMAT PROCESSING CAPABILITIES







APPLICATIONS CATALOG

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AUTOMOTIV APPLICATION

ALUMINUM - A3004S-H112 - IMPACT BLANK CYCLE TIME: 5.5 SEC



STAINLESS STEEL - 2205 - BAR STOCK CYCLE TIME: 11.9 SEC



CYCLE TIME: 12.7 SEC



STEEL - 1013 - COLD FORMED BLANK CYCLE TIME: 4.0 SEC



STAINLESS STEEL - 304L - CASTING CYCLE TIME: 18.2 SEC







AUTOMOTIVE

ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 5.0 SEC



STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 8.0 SEC



FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 7.0 SEC





STAINLESS STEEL - 430FR - BAR STOCK CYCLE TIME: 4.2 SEC



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 7.8 SEC

AUTOMOTIVE





FREE MACHINING STEEL - 1513 - FORGING CYCLE TIME: 3.5 SEC





FREE MACHINING STEEL - 1513 - FORGING CYCLE TIME: 3.5 SEC



FREE MACHINING STEEL - 1513 - FORGING CYCLE TIME: 3.5 SEC



ALLOY STEEL - 8620 - PRE-MACHINED BLANK CYCLE TIME: 7.9 SEC



CYCLE TIME: 9.0 SEC





ALLOY STEEL - 1144 STRESS PROOF - BAR STOCK CYCLE TIME: 7.6 SEC



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 4.5 SEC



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 9.8 SEC



ALLOY STEEL - 41L40 - BAR STOCK CYCLE TIME: 12.0 SEC



SINTERED / POWERDERED METAL - BLANK CYCLE TIME: 3.0 SEC



ALLOY STEEL - 41L40 - BAR STOCK CYCLE TIME: 14.0 SEC



STEEL - 1117 - BLANK CYCLE TIME: 9.0 SEC

FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 3.9 SEC



ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 5.4 SEC

AUTOM





FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 9.0 SEC







ALUMINUM - 6061 - BAR STOCK CYCLE TIME: 3.6 SEC





FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 10.5





FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 5.8 SEC





ALLOY STEEL - 9310 - BAR STOCK CYCLE TIME: 14.5 SEC





FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 7.0 SEC



FREE MACHINING STEEL - 12L14 - PRE-MACHINED BLANK CYCLE TIME: 7.5 SEC





ALUMINUM - 6061-T6 - IMPACT BLANK CYCLE TIME: 7.0 SEC



(E)

ALLOY STEEL - 5120 - PRE-MACHINED BLANK CYCLE TIME: 8.0 SEC





ALUMINUM - 6061 - BAR STOCK CYCLE TIME: 9.3 SEC





ALUMINUM - 6005-T5 - EXTRUDED BLANK CYCLE TIME: 6.6 SEC







ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 12.8 SEC





ALUMINUM - 6060-T6 - BAR STOCK CYCLE TIME: 11.9 SEC







ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 10.4 SEC





ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 3.5 SEC





ALUMINUM - 6061-T6 - EXTRUDED BAR CYCLE TIME: 3.5 SEC







ALUMINUM - A30045-H112 - BAR STOCK CYCLE TIME: 5.7 SEC





ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 8.0 SEC



STEEL - 1215 - DOUBLE DRAWN BAR STOCK CYCLE TIME: 8.0 SEC



AUTOMO

STAINLESS STEEL - 302 HQ - COLD FORMED BLANK CYCLE TIME: 13.0 SEC - DOUBLE PRODUCTION CYCLE TIME: 6.5 SEC PER PART



ALUMINUM - AA 4032-T651 - BAR STOCK CYCLE TIME: 19.7 (9.85) SEC



STAINLESS STEEL - 302 HQ - COLD FORMED BLANK



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 9.8 SEC



ALLOY STEEL - 8620 L - BAR STOCK CYCLE TIME: 9.5 SEC



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 7.8 SEC



ALLOY STEEL - 8620 - BAR STOCK CYCLE TIME: 12.0 SEC



ALUMINUM - H5302 - DIE CASTING CYCLE TIME: 12.0 SEC



STEEL - 4023 - BLANK CYCLE TIME: 5.8 SEC



STAINLESS STEEL - 2205 - BAR STOCK CYCLE TIME: 11.9 SEC





ALUMINUM - DIE CASTING CYCLE TIME: 10.0 SEC



STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 12.5 SEC



ALUMINUM - DA3103DB-H18 - TUBE STOCK CYCLE TIME: 6.6 SEC



STAINLESS STEEL - 2205 - BAR STOCK CYCLE TIME: 17.0 SEC



FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 13.9 SEC



ALUMINUM - 6061-T6 - EXTRUDED BAR CYCLE TIME: 4.2 SEC



ALLOY STEEL - 1541 - CASTING CYCLE TIME: 10.0 SEC

DEFENSE-AEROSP



STEEL - 12L14 - BAR STOCK CYCLE TIME: 5.0 SEC



STEEL - 4140 - BAR STOCK CYCLE TIME: 19.5 SEC

STEEL - 4130 - COLD FORMED BLANK CYCLE TIME: 10.0 SEC



ALUMINUM - 2011 - BAR STOCK CYCLE TIME: 14.5 SEC



STEEL ALLOY - WASPALOY - COLD FORMED BLANK CYCLE TIME: 10.50 SEC

STAINLESS STEEL - A-286 - COLD FORMED BLANK CYCLE TIME: 10.50 SEC





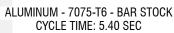
ALUMINUM - 6661-T6 - IMPACT BLANK CYCLE TIME: 4.9 SEC



BRASS - 360 - BAR STOCK CYCLE TIME: 19.0 SEC

STAINLESS STEEL - 17-4 PH - BAR STOCK CYCLE TIME:17.0 SEC







ALUMINUM - 6061-T6 - BAR STOCK CYCLE TIME: 10.0 SEC









ELECTRICA

STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 2.8 SEC



STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 11.0 SEC



RECREATIONAL & SMALL ENGINE

CONSUMER PRODUCTS





CYCLE TIME: 10.0 SEC



ALUMINUM - 2011 - PRE-MACHINED BLANK CYCLE TIME: 26.7 SEC



ALUMINUM - H 5023 - BLANK CYCLE TIME: 6.8 SEC





FITTINGS & CONNECTORS

DIESEL / TRUCK



ALLOY STEEL - 18CRNI8 - BAR STOCK CYCLE TIME: 10.0 SEC



ALLOY STEEL - 8620 - PRE-MACHINED BLANK CYCLE TIME: 5.5 SEC











BRASS - 360 - EXTRUDED BAR CYCLE TIME: 5.0 SEC



CYCLE TIME: 4.5 SEC



BRASS - 360 - BAR STOCK CYCLE TIME: 5.7 SEC

FITTING & CONNECT



FREE MACHINING STEEL - 1214B1 - FORGING CYCLE TIME: 11.0 SEC



FREE MACHINING STEEL - 1214B1 - FORGING CYCLE TIME: 11.2 SEC



ALLOY STEEL - 1144 - BAR STOCK CYCLE TIME: 20.7 SEC



STAINLESS STEEL - 316 - BAR STOCK CYCLE TIME: 20.0 SEC



FREE MACHINING STEEL - 12L14 - CASTING CYCLE TIME: 10.0



FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 11.5



FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 11.1



FREE MACHINING STEEL - 12L14 - CASTING CYCLE TIME: 8.0



CYCLE TIME: 12.6 SEC



BRASS - 360 - BAR STOCK CYCLE TIME: 13.0 SEC





FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 10.0



BRASS - 360 - BAR STOCK CYCLE TIME: 9.1 SEC





FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 7.8 SEC



FREE MACHINING STEEL - 1215 - BAR STOCK CYCLE TIME: 12.0 SEC



FREE MACHINING STEEL - 12L14 - BAR STOCK CYCLE TIME: 8.0 SEC



CYCLE TIME: 5.4 SEC



ALUMINUM - 6062 - BAR STOCK CYCLE TIME: 5.7 SEC



FREE MACHINING STEEL - 12L14 - CASTING CYCLE TIME: 12.0 SEC



CYCLE TIME: 14.5 SEC

PLUMBING



STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 6.0 SEC





STAINLESS STEEL - 430 F - BAR STOCK CYCLE TIME: 7.3 SEC

90

STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 9.0 SEC



STEEL - 1022 - FORGING CYCLE TIME: 8.0 SEC



STEEL - 1022 - FORGING CYCLE TIME: 13.0 SEC





BRASS - 360 - PRE-MACHINED BLANK CYCLE TIME: 9.8 SEC







BRASS - 360 - FORGING CYCLE TIME: 17.0 SEC

ALLOY STEEL - S-2 - BAR STOCK CYCLE TIME: 4.0 SEC



STEEL - 10L95 - BLANK CYCLE TIME: 6.5 SEC



HARDWARE

STAINLESS STEEL - 303 - BAR STOCK CYCLE TIME: 13.6 SEC



BRASS - 360 - BAR STOCK CYCLE TIME: 7.5 SEC



COPPER - 112 - PRE-CORED BAR STOCK CYCLE TIME: 2.5 SEC



COPPER - 112 - PRE-CORED BAR STOCK CYCLE TIME: 2.3 SEC

ADVANCED MACHINING SOLUTIONS
A Division of Hydromat Inc

APPLICATIONS

AUTOMOTIVE STEEL - FORGING



FLUID POWER BRASS - CASTING CYCLE TIME: 45.0 SEC

AUTOMOTIVE IRON - CASTING CYCLE TIME: 55.0 SEC



AUTOMOTIVE STEEL - FORGING CYCLE TIME: 55.0 SEC

CYCLE TIME: 50.0 SEC



AUTOMOTIVE ALUMINUM - DIE CASTING CYCLE TIME: 25.0 SEC



SMALL ENGINE ALUMINUM - DIE CASTING CYCLE TIME: 30.0 SEC



AUTOMOTIVE NODULAR IRON - CASTING CYCLE TIME: 85.0 SEC



AUTOMOTIVE IRON - CASTING CYCLE TIME: 175.0 SEC

AUTOMOTIVE NODULAR IRON - CASTING CYCLE TIME: 110.0 SEC



AUTOMOTIVE







AUTOMOTIVE DUCTILE IRON - CASTING CYCLE TIME: 70.0 SEC



AUTOMOTIVE ALUMINUM - CASTING CYCLE TIME: 22.0 SEC

AUTOMOTIVE DUCTILE IRON - CASTING CYCLE TIME: 118.0 SEC



AUTOMOTIVE ALUMINUM - BAR STOCK CYCLE TIME: 60.0 SEC



AUTOMOTIVE **ALUMINUM - CASTING** CYCLE TIME: 80.0 SEC



"For over three decades we have been building the finest precision Rotary Transfer machines, each a unique machine for a specialized purpose. These pages feature but a small sampling of the part types our customers have manufactured by the millions on Hydromat machines. Today, even more applications are produced faster and cheaper with our newest technologies."

flundte

Bruno Schmitter President and CEO Hydromat

